









CLOSED CELL JOINT FILLER BOARD

# **DESCRIPTION**

**SpECcell Polyethylene 100** is a semi-rigid, U.V. resistant, high performance closed cell polyethylene foam joint filler in sheet form. It is suitable for use as an expansion joint filler in concrete, brick, blockwork and isolation joints, where a readily compressible low load transfer joint filler is required.

**SpECcell Polyethylene 100** is non-tainting and therefore suitable for use in potable water retaining and water excluding structures.

### **TYPICAL USES**

**SpECcell Polyethylene 100** may be used in the following applications:

- Structural expansion joints in concrete, brick and blockwork
- Isolation joints to infill panels
- Bridge joints, abutments, pier hinge joints
- As a back-up support for sealants
- As a bond breaker for sealants over bituminous joint fillers
- Anti-vibration pads for machinery bases

# **ADVANTAGES**

**SpECcell Polyethylene** meets the following requirements:

- Completely fills the joints under repeated cycles of expansion and contraction
- Resistant to moisture penetration and ice formation in the joint
- Will not support dry or wet rot, fungus attack or similar forms of deteriorating agents
- Non-taint
- Cross-laminated to resist lateral and hydrostatic pressure
- Natural bond breaker
- Low load transfer to joint edges under compression

### **RELEVANT STANDARDS**

**SpECcell Polyethylene 100** meets or exceeds the requirements of the following specifications:

- U.K. Department of Transport Specification for Highway Works
  - Part 3 Clause 1015. 1991
- U.K. DOE Specs. for Road & Bridge Works -Clause 2630
- BS 5628 Part 3: 2001
- U.K. Department of the Environment General Specification 201, Clause 606.

### **TECHNICAL DATA**

Colour	Black
Density	100kg/m <sup>3</sup>
Thermal conductivity	0.038kcal/mh°C
Water absorption	0.012%
Operating temperature	- 40°C to +70°C
Recovery at	
50% compression	Average - 98%
Extrusion	Nil - compressed to 50%
Weathering test	No disintegration
Bacteriological	
attack resistance	Excellent
Fire effect	SpECcell Polyethylene
	100 will melt. The rate
	of spread of flame will
	be minimised when
	confined in a joint.
Compression loading	Meets the requirements
	of BS 5628 Part 3.

# **APPLICATION**

**SpECcell Polyethylene 100** is a compressible joint filler in sheet form, used to form and fill expansion joints.

# In concrete

SpECcell Polyethylene 100 can be placed

against formwork on the concreting side prior to placing the first section of concrete and is left in place on removal of the formwork. The subsequent pour is then cast directly against the **SpECcell Polyethylene 100.** The fibre board is then cut back later to form the sealing slot.

# In blockwork and brick

**SpECcell Polyethylene 100** should be installed, whilst laying brick or blockwork, in such a way that a sealing slot, of the required dimensions is formed.

# **PACKAGING & YIELD**

**SpECcell Polyethylene 100** is available in the following sizes:

• Thickness: 10, 15, 20 & 25mm

Board size: 1m ×2m

# **STORAGE & SHELF LIFE**

Indefinite, when stored in cool dry conditions.

# **HEALTH & SAFETY**

There are no health hazards associated with the normal use of **SpECcell Polyethylene 100**.

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