

MATERIAL SAFETY DATA SHEET

1. Identification of the Substance / Preparation and of the Company Undertaking

Product Name: SpECcoat BC121 Hardener

Product Use: Coating

Company: Speciality Engineering Chemicals FZE

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2. Composition / Information on Ingredients

Composition: Epoxy hardener, diluents and inorganic fillers mixture.

Hazardous Ingredient(s)	Symbol	CAS No.	Risk Phrases	%
Isophorone diamine	C, Xn	2855-13-2	R34/R36/R43	20
Formaldehyde polymer solution	Xn, F	25155-81-1	R11/R20	15
Calcium Carbonate	Xn	471-34-1	R37/R36/38	65

3. Hazards Identification

Corrosive
May cause burns
Toxic to aquatic organisms



4. First Aid Measures

General: In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person.

Eyes: Check for and remove contact lenses if any. Irrigate copious amount of water for several minutes keeping eye lids open. Obtain medical attention if problem persists.

Skin: Wash thoroughly with soap and water or suitable skin cleanser immediately. Obtain medical attention if problem persists.

Inhalation: Remove to fresh air. If not breathing or irregular breathing, provide artificial respiration. Seek medical attention if the problem continues.

Ingestion: Do not induce vomiting. Obtain medical attention and show the container or label.

5. Fire Fighting Measures

Suitable Extinguishing Media: CO₂ / Dry chemical powder. Do not use water jets.

Special Exposure Hazards: Toxic fumes.

Special Protective Equipment: Self - contained breathing apparatus.



6. Accidental Release Measures

Personal Precautions: Wear gloves and other suitable protective clothing.

Environmental Precautions:	Prevent entry into drains, sewers and water courses.
Decontamination Procedures:	Soak-up with inert absorbent or contain and remove by best available means. Gather into containers. Dispose of as waste.

7. Handling and Storage

Handling:	Avoid skin and eye contact. Do not eat, drink or smoke whilst using this product. Ensure adequate ventilation.
Storage:	Keep containers dry, cool and tightly closed.
Decontamination Procedure:	Soak-up with inert absorbent or contain and remove by best available means. Gather into containers. Dispose of as hazardous waste.

8. Exposure Controls / Personal Protection

Occupational Exposure Limits:	None assigned
Engineering Control Measures:	Use with adequate general and local exhaust ventilation.
Personal Protective Equipment:	Impervious gloves, safety goggles, plastic apron.

9. Physical and Chemical Properties

State:	Liquid
Colour:	Grey
Odour:	Amines
Flash Point (°C):	>150
SG/Bulk Density:	1.40
Solubility:	Insoluble



10. Stability and Reactivity

Stability:	Stable under recommended conditions.
Conditions to avoid:	Not known.
Materials to avoid:	Strong acids, alkalies and oxidising agents.
Hazardous Decomposition products:	Carbon monoxide. Irritant fumes.

11. Toxicological Information

There are no data available on the preparation itself. This has been assessed following the conventional method of the Preparations Directive 1999/45/EC and classified for toxicological hazards accordingly.

Based on the properties of the epoxy constituent(s) and considering toxicological data on similar preparations, this product may be a skin sensitiser and irritant. May produce allergic reactions. May cause damage to eyes.

LD50 oral, rat: 1030mg/kg

12. Ecological Information

When used and disposed as intended, no adverse environmental effects are foreseen. Expected to be not readily bio-degradable. Bio-accumulative potential and ecotoxicity are not determined.

13. Disposal Considerations

Disposal must be in accordance with local and national legislation.

Do not allow to enter drains or watercourses. Material and container must be disposed as hazardous waste.

14. Transport Information

Proper shipping name: Polyamines, liquid, corrosive, N.O.S.

UN Number: 2735

IMO Class : 8

IATA/ICAO Class: 8

ADR Class: 8

Subsidiary risk: -

Packing Group: II

Label(s):



Additional Information

ADR-HIN: 80

IMDG-EMS: F-A, S-B

Marine Pollutant: Yes

IMO: T11

15. Regulatory Information

EU Regulations: The product is labeled as follows, in accordance with local regulations.

Hazard Symbol(s): C, Xn

Contains: Polyamines

Risk Phrases:
R34 - Causes burns
R51 - Toxic to aquatic organisms
R53 - May cause long term adverse effects in the aquatic environment

Safety Phrases:
S25 - Avoid contact with eyes
S37 - Wear suitable gloves
S39 - Wear eye/face protection
S61 - Avoid release to the environment. Refer to special instructions/MSDS

16. Other Information

Issue no.: 3
Issue date: 01-Jan-25
Issued by: SpEC Technical Department

No liability accepted for any injury, loss, damage or cost arising directly or indirectly from the use of any information contained within this MSDS since the customers treatment of the product is necessarily out of our control.

The data given above is based upon current knowledge and experience. This safety sheet is intended to describe our products in terms of their safety requirements. It does not guarantee the properties of the products described.